

SAFETY DATA SHEET

Additive D32

MSDS no. AA04104-0002913801

In accordance with the Standard for Classification and Labeling of Chemical Substance and Safety Data Sheet,
Article 10 Paragraph 1

Section 1. Chemical product and company identification

A. Product name : Additive D32
Product code : 29138-01

B. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Industrial use only.
Metal working fluids
Additive

Uses advised against

Consumer use.

C. Manufacturer : BLASER SWISSLUBE AG
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Section 2. Hazards identification

A. Hazard classification : FLAMMABLE LIQUIDS - Category 4
SKIN IRRITATION - Category 2
EYE IRRITATION - Category 2A
SKIN SENSITIZATION - Category 1
ASPIRATION HAZARD - Category 1
AQUATIC HAZARD (ACUTE) - Category 1
AQUATIC HAZARD (LONG-TERM) - Category 1
This product is classified in accordance with the Industrial Safety and Health Act and the Chemical Control Act.

B. GHS label elements, including precautionary statements

Symbol :



Signal word : Danger

Section 2. Hazards identification

Hazard statements	: H227 - Combustible liquid. H304 - May be fatal if swallowed and enters airways. H315 - Causes skin irritation. H317 - May cause an allergic skin reaction. H319 - Causes serious eye irritation. H400 - Very toxic to aquatic life. H410 - Very toxic to aquatic life with long lasting effects.
Precautionary statements	
Prevention	: P280 - Wear protective gloves. Wear eye or face protection. P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P273 - Avoid release to the environment. P261 - Avoid breathing vapor. P264 - Wash thoroughly after handling.
Response	: P391 - Collect spillage. P370 + P378 - In case of fire: Never use water to extinguish. P301 + P310 + P331 - IF SWALLOWED: Immediately call a POISON CENTER or doctor. Do NOT induce vomiting. P302 + P352 - IF ON SKIN: Wash with plenty of water. P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention. P362 + P364 - Take off contaminated clothing and wash it before reuse. P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P337 + P313 - If eye irritation persists: Get medical advice or attention. P321 - Specific treatment (see the label).
Storage	: P403 - Store in a well-ventilated place.
Disposal	: P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.

C. Other hazards which do not result in classification : None known.

Section 3. Composition/information on ingredients

Substance/mixture	: Mixture
Other means of identification	: Not available.

Ingredient name	Classification	Identifiers	%
(R)-p-mentha-1,8-diene	FLAMMABLE LIQUIDS - Category 3 SKIN IRRITATION - Category 2 SKIN SENSITIZATION - Category 1B ASPIRATION HAZARD - Category 1 AQUATIC HAZARD (ACUTE) - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 1	CAS: 5989-27-5	≥45 - ≤50
1-phenoxypropan-2-ol	EYE IRRITATION - Category 2A	CAS: 770-35-4	≥45 - <50

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Section 3. Composition/information on ingredients

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

- A. Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Continue to rinse for at least 10 minutes. Check for and remove any contact lenses. Get medical attention.
- B. Skin contact** : Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- C. Inhalation** : Avoid breathing vapor or mist. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. Remove victim to fresh air and keep at rest in a position comfortable for breathing.
- D. Ingestion** : Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Aspiration hazard if swallowed. Can enter lungs and cause damage. Do not induce vomiting. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- E. Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

- A. Extinguishing media**
- Suitable extinguishing media** : Use dry chemical, CO₂, water spray (fog) or foam.
- Unsuitable extinguishing media** : Do not use water jet.
- B. Specific hazards arising from the chemical** : Combustible liquid. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is very toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide

Section 5. Fire-fighting measures

- C. Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.
- Special precautions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Section 6. Accidental release measures

- A. Personal precautions, protective equipment and emergency procedures** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- B. Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.
- C. Methods and materials for containment and cleaning up**
- Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

Section 7. Handling and storage

- A. Precautions for safe handling**
- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not swallow. Avoid breathing vapor or mist. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Section 7. Handling and storage

- B. Conditions for safe storage, including any incompatibilities** : Store between the following temperatures: -15 to 40°C (5 to 104°F). Shelf life: 24 months. Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

A. Control parameters

Occupational exposure limits

None.

Biological exposure indices

No exposure indices known.

- B. Appropriate engineering controls** : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls

- : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

C. Personal protective equipment

- Respiratory protection** : A respirator is not needed under normal and intended conditions of product use. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators.

- Eye protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. Wear suitable gloves tested to EN374. Nitrile gloves. thickness 0.3 mm (minimum) .

- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved before handling this product.

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

A. Appearance

Physical state : Liquid.

Color : Light tan.

B. Odor : Agreeable.

C. Odor threshold : Not available.

D. pH : Not applicable.

E. Melting/freezing point : Not available.

Pour point : <-15°C (<5°F)

F. Boiling point or initial boiling point and boiling range : Not available.

G. Flash point : Open cup: 66°C (150.8°F)

Fire point : Not available.

H. Evaporation rate : Not available.

I. Flammability (solid, gas) : Not available.

J. Lower and upper explosive (flammable) limits : Not available.

K. Vapor pressure : Not available.

L. Solubility in water : Not available.

Miscible with water : No.

M. Vapor density : Not available.

N. Relative density : Not available.

Density : 0.94 g/cm³ [20°C (68°F)]

O. Partition coefficient: n-octanol/water : Not applicable.

P. Auto-ignition temperature : Not available.

Q. Decomposition temperature : Not available.

R. Viscosity : Dynamic (room temperature): Not available.
Kinematic (room temperature): Not available.
Kinematic (40°C (104°F)): 3 mm²/s (3 cSt)

Flow time (ISO 2431) : Not available.

S. Molecular weight : Not applicable.

Particle characteristics

Median particle size : Not applicable.

Section 10. Stability and reactivity

A. Chemical stability : Shelf life: 24 months.

Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

B. Conditions to avoid : Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.

C. Incompatible materials : Reactive or incompatible with the following materials:
oxidizing materials

Section 10. Stability and reactivity

- D. Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

A. Information on the likely routes of exposure

Not available.

Potential acute health effects

- Inhalation** : No known significant effects or critical hazards.
Ingestion : May be fatal if swallowed and enters airways.
Skin contact : Causes skin irritation. May cause an allergic skin reaction.
Eye contact : Causes serious eye irritation.

Over-exposure signs/symptoms

- Inhalation** : No specific data.
Ingestion : Adverse symptoms may include the following:
 nausea or vomiting
Skin contact : Adverse symptoms may include the following:
 irritation
 redness
Eye contact : Adverse symptoms may include the following:
 pain or irritation
 watering
 redness

B. Health hazards

Acute toxicity

Product/ingredient name	Result
(R)-p-mentha-1,8-diene	Rabbit - Dermal - LD50 >5000 mg/kg
-	Rat - Oral - LD50 4400 mg/kg
1-phenoxypropan-2-ol	Rat - Oral - LD50 2830 mg/kg
-	Rat - Dermal - LD50 >2000 mg/kg
-	Rat - Inhalation - LC50 Dusts and mists >5 mg/l [4 hours]

Conclusion/Summary [Product] : Not available.

Skin corrosion/irritation

Not available.

Conclusion/Summary [Product] : Not available.

Serious eye damage/eye irritation

Not available.

Conclusion/Summary [Product] : Not available.

Respiratory corrosion/irritation

Section 11. Toxicological information

Not available.

Conclusion/Summary [Product] : Not available.

Respiratory or skin sensitization

Not available.

Skin

Conclusion/Summary [Product] : Not available.

Respiratory

Conclusion/Summary [Product] : Not available.

CMR - ISHA Article 42 Occupational Exposure Limits

Not available.

Germ cell mutagenicity

Not available.

Conclusion/Summary [Product] : Not available.

Carcinogenicity

Not available.

Conclusion/Summary [Product] : Not available.

Reproductive toxicity

Not available.

Conclusion/Summary [Product] : Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Product/ingredient name

(R)-p-mentha-1,8-diene

Result

ASPIRATION HAZARD - Category 1

Potential chronic health effects

Not available.

Conclusion/Summary [Product] : Not available.

General : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Reproductive toxicity : No known significant effects or critical hazards.

Section 11. Toxicological information

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
Additive D32	>2000	>2000	N/A	N/A	N/A
(R)-p-mentha-1,8-diene	4400	N/A	N/A	N/A	N/A
1-phenoxypropan-2-ol	2830	2500	N/A	N/A	N/A

Section 12. Ecological information

A. Ecotoxicity

Product/ingredient name

(R)-p-mentha-1,8-diene

Result

Acute - LC50 - Fresh water

ASTM

Fish - Fathead minnow - *Pimephales promelas* - Juvenile (Fledgling, Hatchling, Weanling)

Age: 34 days; Size: 19.1 mm; Weight: 0.085 g

720 µg/l [96 hours]

Effect: Mortality

1-phenoxypropan-2-ol

LC50

Daphnia

370 mg/l [48 hours]

-

EC50

Algae

>100 mg/l [96 hours]

-

EC50

Fish

220 to 460 mg/l [96 hours]

Conclusion/Summary [Product] : Not available.

B. Persistence and degradability

Not available.

Conclusion/Summary [Product] : Not available.

C. Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
(R)-p-mentha-1,8-diene	4.38	-	High
1-phenoxypropan-2-ol	1.41	-	Low

D. Mobility in soil

Soil/Water partition coefficient : Not available.

E. Other adverse effects

No known significant effects or critical hazards.

Section 13. Disposal considerations

- A. Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.
- B. Disposal precautions** : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	IATA
A. UN number	UN3082	UN3082	UN3082
B. UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. ((R)-p-mentha-1,8-diene)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. ((R)-p-mentha-1,8-diene)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. ((R)-p-mentha-1,8-diene)
C. Transport hazard class(es)	9  	9  	9  
D. Packing group	III	III	III
E. Environmental hazards	Yes.	Yes.	Yes.

Additional information

- UN** : This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.
- IMDG** : This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.
- IATA** : This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 5.0.2.4.1, 5.0.2.6.1.1 and 5.0.2.8.
- F. Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.
- Transport in bulk according to IMO instruments** : Not available.

Section 15. Regulatory information

A. Regulation according to ISHA

ISHA article 117 : None of the components are listed.
(Harmful substances prohibited from manufacture)

ISHA article 118 : None of the components are listed.
(Harmful substances requiring permission)

Article 2 of Youth : Not applicable.
Protection Act on Substances Hazardous to Youth

Exposure Limits of Chemical Substances and Physical Factors

None of the components have an OEL.

ISHA Enforcement Regs : None of the components are listed.
Annex 19 (Exposure standards established for harmful factors)

ISHA Enforcement Regs : None of the components are listed.
Annex 21 (Harmful factors subject to Work Environment Measurement)

ISHA Enforcement Regs : None of the components are listed.
Annex 22 (Harmful Factors Subject to Special Health Check-up)

Standard of Industrial : None of the components are listed.
Safety and Health Annex 12 (Hazardous substances subject to control)

B. Regulation according to Chemicals Control Act

Article 11 (TRI) : None of the components are listed.

Article 18 Prohibited (K- : None of the components are listed.
Reach Article 27)

Article 19 Candidate : None of the components are listed.
substances subject to authorization (K-Reach Article 25)

Article 19 Subject to : None of the components are listed.
authorization (K-Reach Article 25)

Article 20 Toxic : Toxic
Chemicals (K-Reach Article 20)

Article 20 Restricted (K- : None of the components are listed.
Reach Article 27)

Article 39 (Accident Precaution Chemicals)

Not listed.

MoE 2021-51 - Regulations on the quantity of toxic substances, restricted substances, prohibited substances and permitted substances

Section 15. Regulatory information

Not listed.

Existing Chemical Substances Subject to Registration : The following components are listed: p-Mentha-1,8-diene; Limonene; Dipentene

C. Dangerous Materials Safety Management Act : **Class:** Class 4 - Flammable Liquid
Item: 4. Class 2 petroleum - Water-insoluble liquid
Threshold: 1000 L
Danger category: III
Signal word: Contact with sources of ignition prohibited

D. Wastes regulation : Dispose of contents and container in accordance with all local, regional, national and international regulations.

E. Regulation according to other foreign laws

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

Republic of Korea : All components are listed or exempted.

Section 16. Other information

A. References : - Registry of Toxic Effects of Chemical Substances
 - United States Environmental Protection Agency ECOTOX

B. Date of issue/Date of revision : 2026년03월13일

C. Version : 1.07

Date of printing : 2026년03월13일

Prepared by : Product Stewardship Blaser Swisslube AG

D. Other

Indicates information that has changed from previously issued version.

Key to abbreviations : ATE = Acute Toxicity Estimate
 BCF = Bioconcentration Factor
 GHS = Globally Harmonized System of Classification and Labelling of Chemicals
 IATA = International Air Transport Association
 IBC = Intermediate Bulk Container
 IMDG = International Maritime Dangerous Goods
 LogPow = logarithm of the octanol/water partition coefficient
 MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
 N/A = Not available
 SGG = Segregation Group
 UN = United Nations

Notice to reader

Section 16. Other information

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.